

HASTECH®

Engine Works

The tensioner has a limited range of movement and are installed and adjusted to the **Mid position**



1. The picture shows the tensioner in as supplied condition.

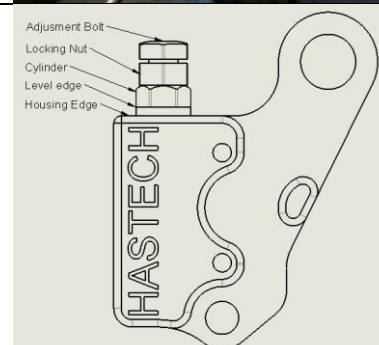
Mount it to the engine in that state.



2. Loosen the locking nut

Tension the chain with the Adjustment Bolt until the cylinder is in the **Mid Position** = the level edge and housing edge are inline.

Turn the engine around by hand for 3 revs and stop at Top Dead Center (TDC)



Check that the tensioner still is in the **Mid Position**

Tighten the locking nut, while keeping the cylinder from rotating with a 13mm wrench.

